

Removing Burrs From WT-30/35 Drive Shafts



Note: Over time burrs can form on the drive shafts/coreholder shafts causing them to not sit flush with the top of the system. To remove any burrs from the drive shaft/coreholder shaft, follow the instructions below. If not removed this could cause the coreholder to get stuck in the system.

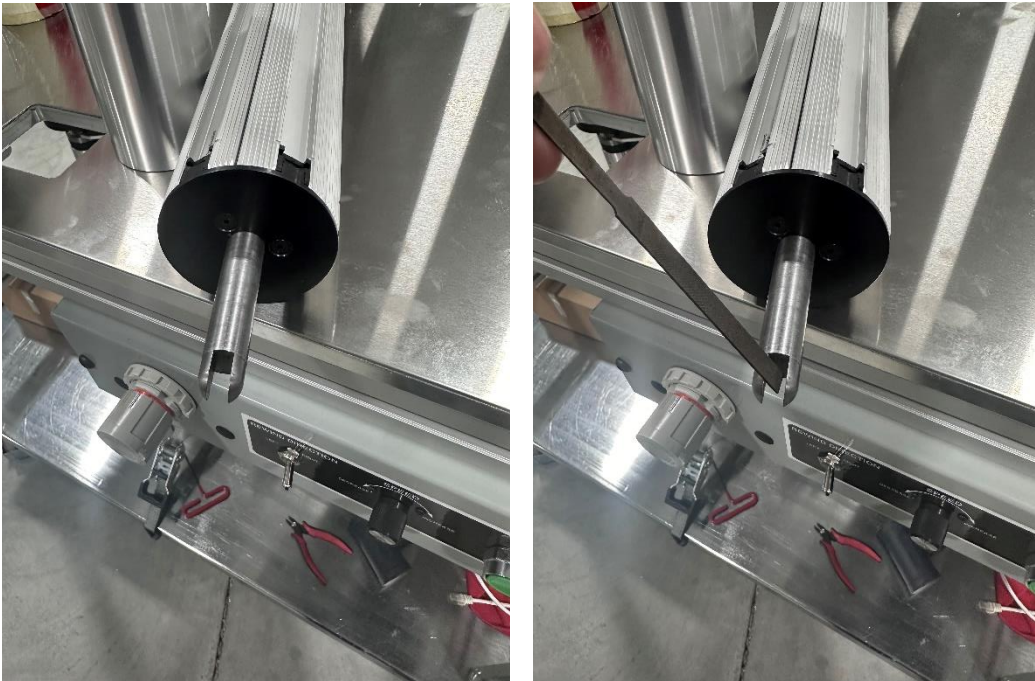
- 1) Use a .625" reamer to ream out the internal portion of the shaft. Do not use a drill, clamp a set of vice grips onto the shaft of the reamer.



- 2) Turn reamer by hand until reamer has bottomed out on the internal pin (approximately 2.25" down). Remove reamer and use compressed air to blow the debris out.



- 3) Next remove burrs from the coreholder shaft. Using a file, file around the edges on the bottom of the shaft (there should not be any sharp edges).



- 4) Place coreholder into system, if coreholder does not sit flush repeat the steps above.

